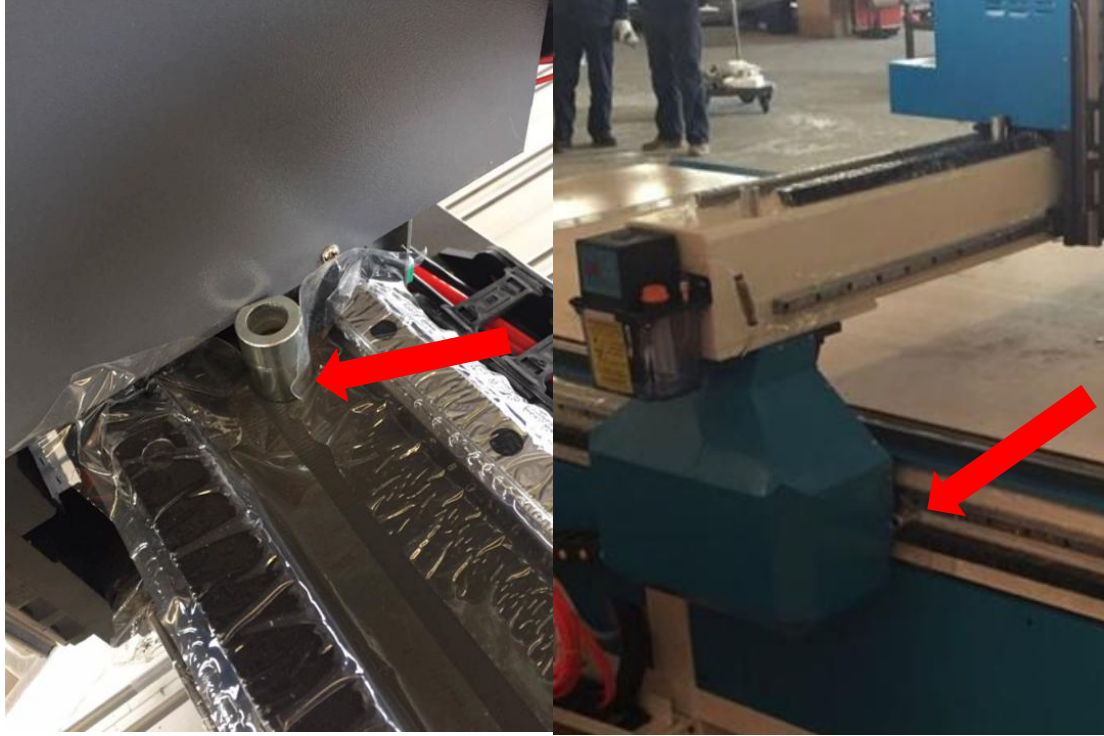


CC-1325WE Operation Manual

1. 先把运输限位拆掉，位置在 Z 向旁边和 Y 向横梁前后

Remove the transport position limit screws, the screws are used for preventing gantry moving during transportation. There are two screws besides the Z axis and another 4 along with the Y axis



2. 去除导轨及齿条表面的保护膜

Remove the protective film from the gear rack and guide rails.



3. 连接手柄。手柄的连接线位于前面开关旁边，带连接器.DSP 手柄使用方法请参照说明书。
Connect the DSP handle with the machine.The connecting wire is on top of the left side from the power switch. Refer to the DSP handle manual for actual usage.

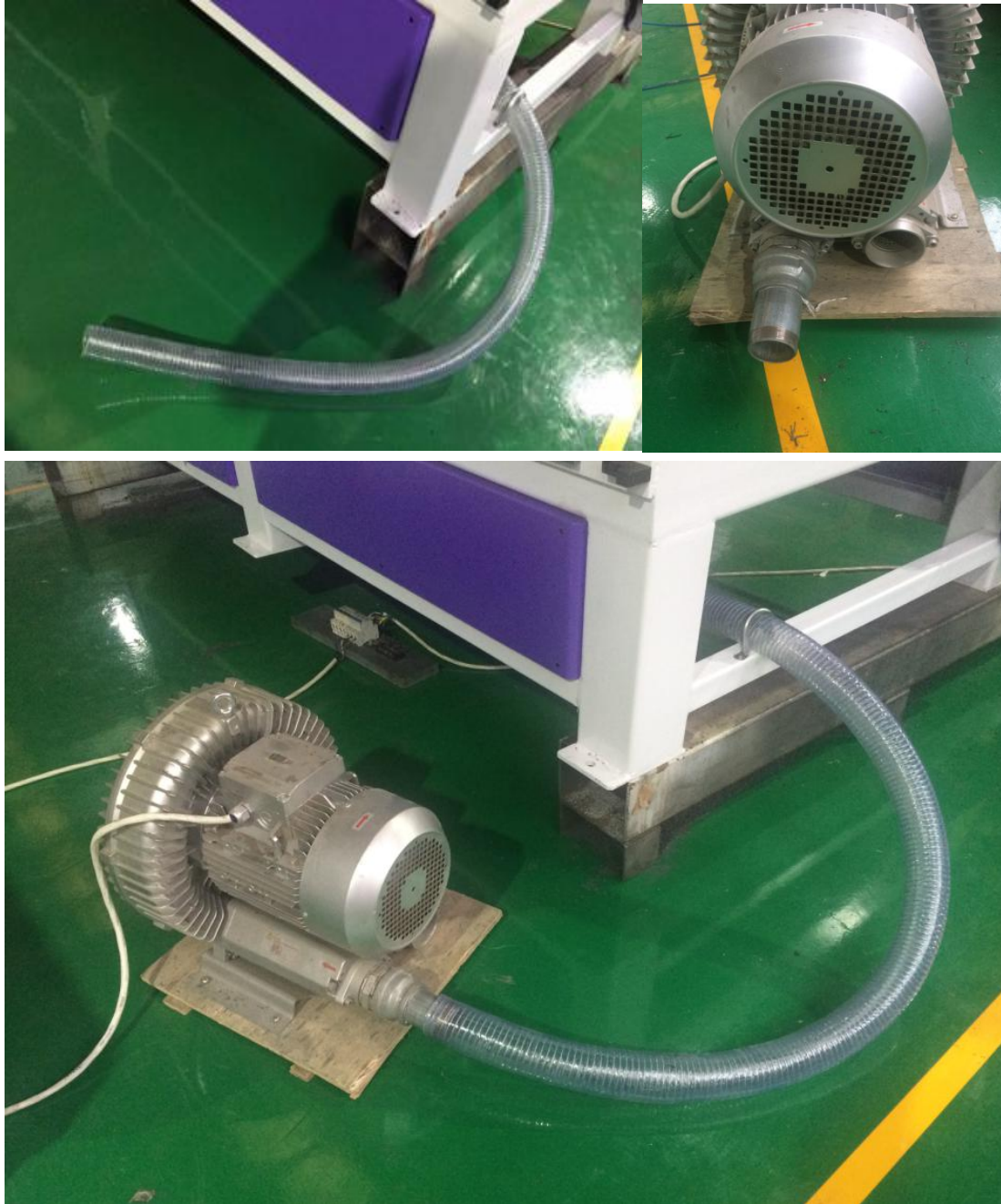


*Connect the DSP handle to the machine, fasten the screws .

* DSP manual

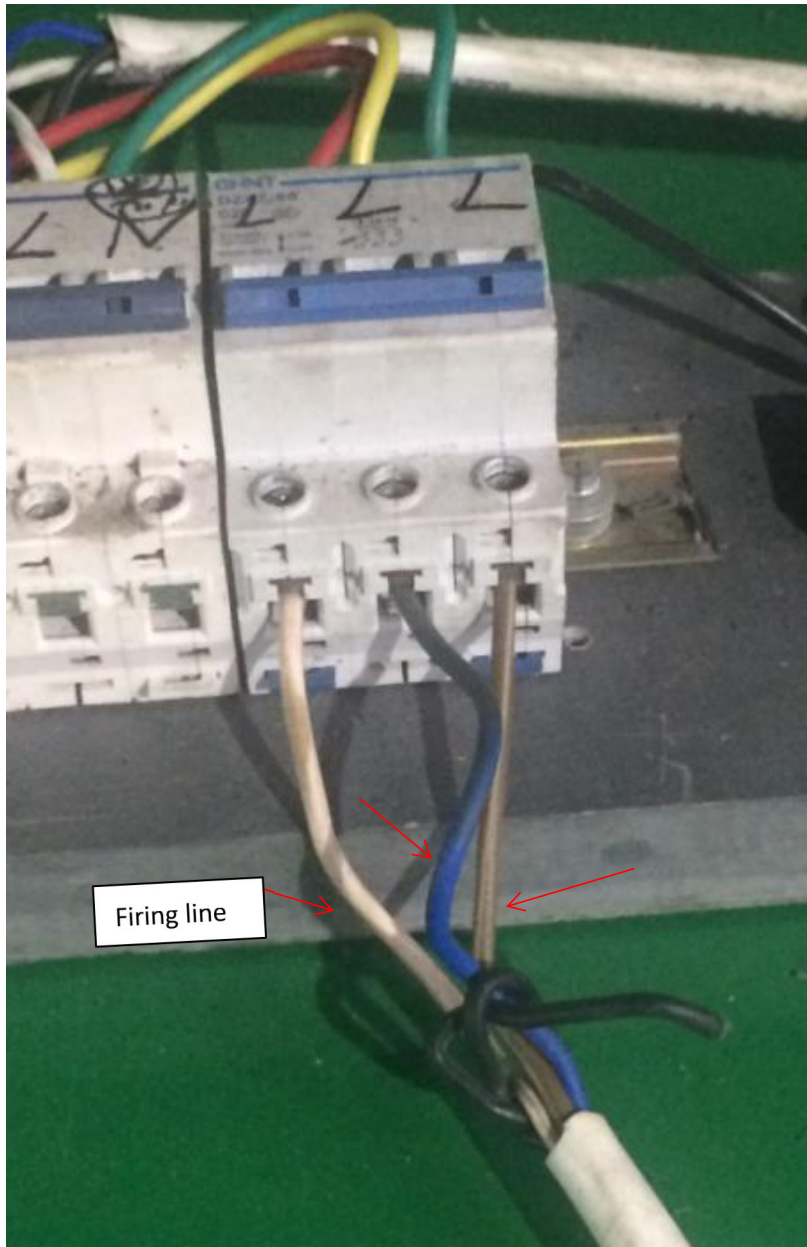
4. 连接真空泵。真空泵的管子与机器上的管子连接起来。真空泵是 3 相 380V 的,只需接三根火线, 无需接零线。

Installation of vacuum pump. Connect the vacuum pump "Air in" tube to the machine reserved plastic tube. Then push in the silencer to the pump.



Vacuum pump power connection:

The vacuum pump is 3 phase 380V, it needs only to install 3 firing line to the power base, unnecessary to connect the null line.



5. 连接水冷泵 见视频.用纯净水灌满水箱，将水冷泵连接完毕后沉入水箱中，连接电源。
使用时注意观察水箱中水体，如发现脏污，请立即更换。

Connect the water cooling pump, pl check the video.

Fill in the plastic water tank with pure water firstly. Get ready for the water cooling pump connection,sinking the pump to the water. Plug in the power socket. Changing the water of tank if found dirty.

6. 连接自动除尘装置. 将机身位置预留的接口与吸尘装置的软管连接

Installation of dust collector. Connect the reserved joint with the dust collector plastic tube



7. 油润滑系统。油润滑系统按钮位于机身前部，电源按钮左侧。通电后按下此按钮，自动油润滑系统开启，油路传输约 10-15S.视油路到位位置，如距离导轨仍有较大距离，可重新打开自动润滑开关，再次送油，以此类推。

Oil lubrication system.The button of oil lubrication system is equipped in front of machine body,on the left side of power button .After power on,pressing this button,the oil lubrication system starts, oil transfers about 10-15S. If the oil did not reach the guide rails with distance,restart the lubrication system,it runs again for 10-15S.



生产商在打包运输之前已将润滑油放尽，所以使用前请加注液体润滑油。

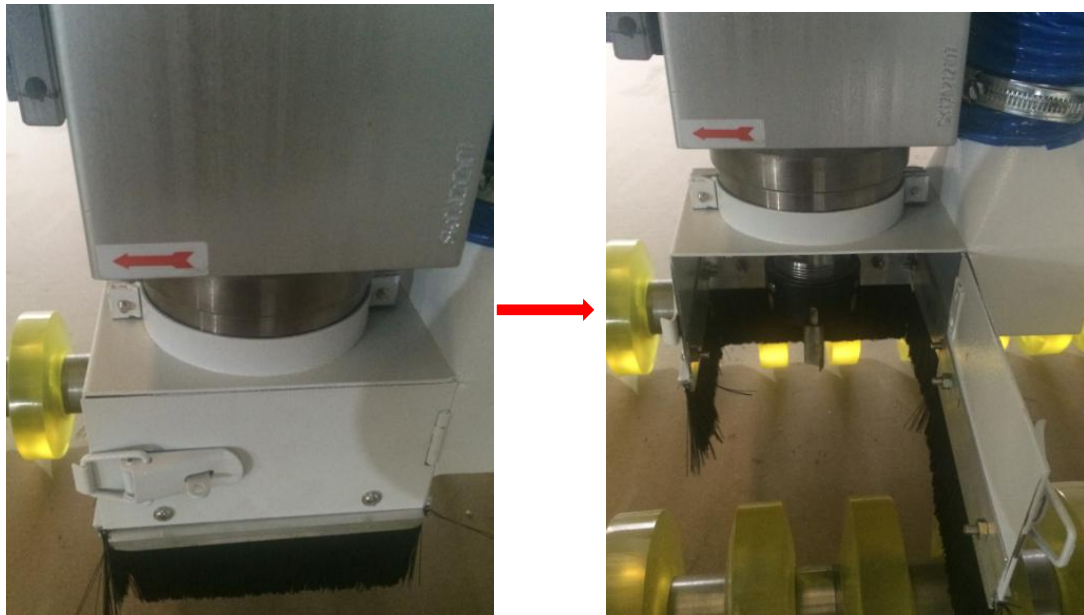
Please fill in the oil tank with normal liquid lubrication oil before using this device. The manufacturer has taken out all oil before packing.

8. 设计软件。机器随附英文 UCANCAM V10 设计软件

Design software. There is English version UCANCAM V10 design software

9. 换刀。手动换刀，打开主轴下方的吸尘罩壳用扳手即可换刀。

Changing tools. The machine needs to change tools by manual operation. Disclose the dust collector cover, the tools can be changed by spanners.



10. 注意事项。Notice

* 在使用真空吸附台面之前，需要将台面上吸气孔的盖子拿掉，否则无法使用。

* Before using the vacuum inhaling table, please take away all covers from the inhaling holes, or it doesn't work.